



Renewable Lubricants, Inc.

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Bio-Power™

Soy-Based Summer Diesel Fuel Conditioner

STABILIZED™
by Renewable Lubricants

Bio-Power™ is a soy-based diesel fuel conditioner formulated to improve fuel economy and power, and overcome the known problems associated with today's fuel and newer emission control systems. Bio-Power™ provides approved EPA standards for world class "Premium Diesel" injector cleanliness, lubricity, and stability (EPA registration #21482001 per 40 CFR 70.23). When used at the recommended treat rate in untreated fuel, Bio-Power™ helps diesel fuels meet and exceed the National Conference on Weights & Measurements (NCWM), Engine Manufacturer's Association (EMA) and Truck Maintenance Council (TMC) requirements for:

- Cummins L10 Injector Depositing Test Detergency (Reference SAE Paper No. 912331)
- Fuel Stability using the 180 minute, 302° F oxidation test (NCWM and ASTM accepted)
- Improved Lubricity (ASTM D-6078 Scuffing/Load BOCLE)
- Corrosion Protection ASTM D-665A (NACE)
- Water Tolerance ASTM D-1094

Based on multiple fleet trials and Cummins L10 Injector Deposit Tests, Bio-Power™ shows significant improvements over untreated fuels in fuel economy, exhaust opacity (black smoke reduction), and engine noise. Cleanliness and lubricity performance help to maintain engines in "like new" condition which maintains power, minimizes crankcase oil dilution, and supplements upper cylinders and valve train with anti-wear protection.

For: Railway, Marine, Stationary Equipment, Transportation, and Passenger Vehicle Diesel Engines

Fleet tested in Direct and Indirect Injection Vehicles to show the following impressive results:

- Provides superior rating level of injector cleanliness as shown by the Cummins L10 test
- Exceeds CSCA requirements for Peugeot XUD-9 injector cleanliness
- **Improves fuel economy (4.1% to 13.6%) and horsepower (up to 5.6%)**
- **Reduces exhaust emissions (up to 42% less black smoke) and reduces NOx**
- Provides superior corrosion protection (Cummins N14 Corrosion/Erosion Test)
- Enhances fuel stability in storage and equipment
- Offers exceptional lubricity for reduced fuel system wear
- Reduces water entrainment & prevents varnish and sludge formation in fuel & fuel filter system

There are clear and measurable advantages to incorporating this multi-functional, soy-based diesel fuel conditioner into diesel fuel. The end user of Bio-Power™ treated fuel will appreciate the differences of improved drivability, reduced combustion noise, longer component life, and reduced operating costs.

Directions (Highly Concentrated):

Best Performance and for Injector Clean-up – 1 gallon per 1000 gallons of fuel

Maintenance Performance for Injector Keep Clean – 1 gallon per 2000 gallons of fuel

For best compatibility, add to diesel fuel before diesel fuel reaches its cloud point and store Bio-Power™ above 20°F before use.

Proprietary Formula

STABILIZED by Renewable Lubricants * is RLI's trademark on their proprietary and patented anti-oxidant, anti-wear, and cold flow technology. High Oleic Base Stock (HOBS) are agricultural vegetable oils. This Stabilized technology allows the HOBS to perform as a high performance formula in high and low temperature applications, reducing oil thickening and deposits.

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<u>Availability</u>	<u>F.O.B. :Hartville, Ohio, USA</u>	<u>Quart</u>	<u>1 Gallon</u>	<u>5 Gallon Pail</u>	<u>Drum</u>	<u>Totes</u>	<u>Bulk</u>
Item #		80401	80403	80404	80406	80407	80409