

Bio-Ultimax™ 1200LT Hydraulic Fluids

(AW ISO 15, 22, 32, 46)

Bio-Ultimax™ 1200LT Hydraulic Fluids are biodegradable biosynthetic replacements for full synthetic hydraulic applications. These patented biobased hydraulic fluids are formulated to perform in fleet, marine and industrial hydraulic systems that require Anti-Wear (AW), anti-rust, anti-oxidation, anti-foam, and demulsibility properties. Bio-Ultimax™ 1200LT is formulated with PAO/ester synthetics, which provides excellent seal conditioning and oxidation stability. These fluids are the best choice for extreme cold temperature operations in environmentally sensitive areas.

Benefits

- Readily biodegradable, environmentally non-toxic, not bioaccumulative
- Superior cold temperature performance compared to other biobased formulations
- Excellent oxidation stability provided by synthetic base oils
- High viscosity index provides energy efficiency across broad temperature ranges
- Compatible with conventional hydraulic fluids and systems
- Highly filtered formulation meets or exceeds OEM pump particle count
- Great demulsification properties, inhibiting moisture and rust in both fresh and salt water
- Environmentally friendly, zinc free formula

Application / New Filling

- For construction, fleet, forestry, marine and industrial applications
- Before changing over to Bio-Ultimax 1200LT, please ask for filling instructions

Specifications and Approvals

- ASTM D 5864
- OECD 301
- USDA Bio-preferred
- EPA EAL VGP Compliant (USCG approved)
- Vickers (20VQ, 35VQ-25(M-2950-S), V-104C (ASTM D-2882), I-286-S)
- DIN 51524 (Part 2, 3) for vane, piston, and gear pumps
- DIN 51354 FZG load stage 10-12
- Dennison T-5D
- US Steel (126, 136, 127)



F.O.B: Hartville, Ohio

Availability: 1 Gallon, 5 Gallon Pail, Drum, Totes, Bulk



Bio-Ultimax 1200LT™ Typical Specifications

The test data below shows that the Bio-Ultimax™ 1200LT Hydraulic Fluids provide high performance in a wide variety of stationary and transportation equipment, that operate in broad ranges of environmental conditions. In equipment operating outside, wear from poor cold temperature pumpability, surge loads, moisture, and dusty environments are more prominent. Bio-Ultimax™ 1200LT Hydraulic Fluids are formulated to improve performance in equipment that requires excellent anti-wear, rapid water separation, filterability, and cold temperature pumpability as low as -40C.

TYPICAL SPECIFICATIONS	METHOD	ISO 5	ISO 10	ISO 15	ISO 22	ISO 32	ISO 46	Spec. Require
Viscosity @ 40°C, cSt	ASTM D-445	4.48	10.65	14.0	21.3	30.9	44.9	Note 1
Viscosity @ 100°C, cSt	ASTM D-445	1.35	3.08	3.9	5.3	7.1	9.8	Note 1
Viscosity @ -20°C, cSt	ASTM D-445	86.68	154.8	225	425	775	1030	Note 1
Viscosity @ -30°C Brookfield	ASTM D-2983	500	900	900	1300	1750	2250	Note 1
Viscosity @ -40°C MRV TP1	ASTM D-4684	2200 cP	2200 cP	2200 cP	3050 cP	6500 cP	17500 cP	OW= <60,000 cP
Viscosity Index	ASTM D-2270	151	160	189	199	204	212	90 (min)
Pour Point	ASTM D-97	-60°C	-60°C	-60°C	-54°C	-50°C	-48°C	Note 1
Flash Point (COC)	ASTM D-92	320°F/160°C	338°F/170°C	365°F/185°C	428°F/220°C	451°F/233°C	462°F/239°C	175-195°C (min) (DIN EN ISO 2592)
Hydrolytic Stability,	ASTM D-2619							0.2
Copper Wt. Loss (mg)		0.0139	0.0139	0.0139	0.0208	0.0208	0.0208	Report
Copper Appearance		1B	1B	1B	1B	1B	1B	4
Water Layer		3.0	3.0	3.0	3.0	3.0	3.0	
Foam Sequence I, II, III (10 min)	ASTM D-892	<40/0 Foam	<40/0 Foam	<30/0 Foam	<30/0 Foam	<30/0 Foam	<30/0 Foam	150/0, 80/0, 150/0 (DIN EN ISO 6247)
Rust Prevention	ASTM D-665							
Distilled Water		Pass	Pass	Pass	Pass	Pass	Pass	Pass
Syn. Sea Water		Pass	Pass	Pass	Pass	Pass	Pass	Pass
Copper Corrosion Strip 3hr @ 100°C	ASTM D-130	1A	1A	1A	1A	1A	1A	DIN 51524 2(max)
Rotary Bomb Oxidation, (minutes)	ASTM D-2272	450	450	450	450	450	450	USS 120 (min)
Dielectric Strength (KV) (Avg)	ASTM D-877	49	49	49	49	50	45	>35
Oxidation Stability (Pressure Differential Scanning Calorimeter) min	ASTM D-5483 Modified	90 (165°C)	90 (165°C)	90 (165°C)	90 (165°C)	90 (165°C)	90 (165°C)	Note 2
Neutralization Number mg KOH/g	ASTM D-974	<0.4	<0.4	<0.4	<0.4	<0.4	<0.4	1.5 (max)
Swell of Synthetic NBR1 Rubber, % (Avg.)	DIN 53538, Part 1							
Volume Change (%)		12.0	12.0	11.0	11.0	10.0	8.0	0 to 12
Shore A Hardness Change (%)		-7	-7	-7	-6	-6	-5	0 to -7
Filterability								
A-No Water (s) (Avg)	Denison TP	72	72	72	85	111	260	600 (max)
B-2% Water (s) (Avg)	02100 HF-0	98	98	98	105	124	271	2xA (max)
Demulsibility, ML Oil/Water/Emulsion	Requirement	40/ 40/ 0 (<10 min)	40/ 40/ 0 (<10 min)	40/ 40/ 0 (<10 min)	40/ 40/ 0 (<10 min)	40/ 40/ 0 (<10 min)	40/ 40/ 0 (<10 Min)	40/37/3 (max) (30 minutes)
ASTM D-1401								
4-Ball Wear, 1h, 167°F, 1200 RPM, 40 kg	ASTM D-4172	0.4	0.4	0.4	0.4	0.4	0.4	USS 127 0.5 (max) 10 (min)
FZG Test A/8,3/90	DIN 51354 Part 2	10	10	11	11	12	12+	
<u>Biodegradation Classification</u>	ASTM D-5864 OECD 301B ISO 15380	Ultimate PW1 Readily yes	Ultimate PW1 Readily yes	Ultimate PW1 Readily yes	Ultimate PW1 Readily yes	Ultimate PW1 Readily yes	Ultimate PW1 Readily yes	Ultimate PW1 Readily meets/exceeds
<u>Environmentally Friendly</u>								
<u>USDA Biobased</u>	New Carbon	>60%	>60%	>60%	>60%	>60%	>60%	meets/exceeds
<u>Environmental Management System</u>	ISO 14001:1996	yes	yes	yes	yes	yes	yes	meets/exceeds
<u>Ecotoxicity LC-50 / EC-50</u>	EPA 560/6-82- 002, 003	meets/exceeds	meets/exceeds	meets/exceeds	meets/exceeds	meets/exceeds	meets/exceeds	meets/exceeds
<u>Note 1 Viscosity Sufficient for Application</u>								
<u>Note 2 Not Required</u>								
Product Item #		8146-	8147-	8131-	8132-	8133-	8134-	