



Hydro Safe®

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Hydro Safe® Food Grade Hydraulic Fluid **(ISO-32, 46, 68, and 100)**

H1, H2



STABILIZED™
by Renewable Lubricants

"Biobased Lubricants that Perform Like Synthetics"

Hydro Safe® Food Grade Hydraulic Fluid are multi-functional biobased lubricants that contain ingredients, which are "Generally Regarded as Safe" (GRAS) for food processing equipment. These BioPreferredSM Fluids are formulated to perform in hydraulic systems and gear drives that require Anti-Wear (AW), anti-rust, anti-oxidation, anti-foam, and demulsibility properties. They are highly inhibited against moisture and rusting in both fresh and sea water and pass both A and B Sequences of the ASTM D-665 Turbine Oil Rust Test. Incorporating the super high viscosity index of the Stabilized* High Oleic Base Stocks (HOBS) into the formula, increases the viscosity index past synthetic levels (Energy Conserving Formulas). These food grade¹ hydraulic fluids are ultimate biodegradable and environmentally non-toxic and can be used in environmentally sensitive areas such as in agriculture, marine, water treatment, and food processing plants.

Hydro Safe® Food Grade Hydraulic Fluid are designed for use in vane, piston, and gear-type pumps and have shown to have excellent anti-wear performance in ASTM D-4172 Four Ball Wear Test. The anti-wear performance meets and exceeds requirements for Vickers M-2950-S (35VQ-25) and I-286-S (V-104C), Rexroth, US Steel 126, 136, and 127, and DIN 51524 Part 2. They also meet the requirements for ashless GL-1 and GL-2 gear oils in reduction units and gear sets.
(Use Viscosity Sufficient For OEM Application)

The super high viscosity index of the HOBS naturally improves the thermal shear stability of the formula and increases load capacity. The HOBS's extremely low volatility increases the flash and fire safety features in the formula.

Applications With Incidental Food Contact In and Around Food Processing Equipment Areas

Hydraulic systems, gear drives, gearhead motors, drip oilers, air-oilers, air-tools, water pumps, bearings, machine oils, roller chains, cables, circulating oils, etc., and general lubrication. These products may also be used in reduction units where original equipment manufactures (OEM) require an R&O lubricant (i.e. AFNOR NFE 48-600 HL, DIN 51524 Part 1, and Denison HF-1 fluids).

The advantages are more biodegradable, renewable, low toxicity, no volatile organic compounds (VOCs), safer, more fire resistant, EPA and ISO 14000 compliant, reduces foreign oil, and helps secure the Economy. OSHA and worker acceptance is high with biobased oils.

Hydro Safe® Food Grade Hydraulic Fluid are ENVIRONMENTALLY RESPONSIBLE lubricants, formulated from renewable agricultural plant resources. We believe Earth's environmental future rests in the use of renewable material.

STABILIZED by Renewable Lubricants* is RLI's trademark on their proprietary and patented technology. High Oleic Base Stock (HOBS) are agricultural vegetable oils. This Stabilized technology allows the HOBS to perform as a high performance formula in high and low temperature applications, reducing oil thickening and deposits.

¹ The products are acceptable as lubricants with incidental food contact (H1) for use in and around food processing areas. Such compounds may be used on food processing equipment as a protective anti-rust film, as a release agent on gaskets or seals of tank closures, and as a lubricant for machine parts and equipment in locations in which there is a potential exposure of the lubricated part to food.

Patented Product with Pending and Foreign Patents
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Availability **F.O.B. :Hartville, Ohio, USA** **1 Gallon** **5 Gallon Pail** **Drum** **Totes** **Bulk**

ISO Viscosity Grades 32, 46, and 68 meet and exceeds “Military Specifications DOD-L-24651 Lubricating Oils, Food Grade, and Food Processing Equipment”. This specification is approved for use by the Departments and Agencies of the U.S. Department of Defense. ISO Viscosity Grades 32, 46 and 68 meet DOD-L-24651 Type I for general purpose and gear oil lubricants. This specification also requires a rating of USDA H-1 for incidental food contact.

ISO Grade	32	46	68	100

Typical Data				
ISO grade	32	46	68	100
AGMA Grade	N/A	1	2	3
ASTM Grade	150	215	315	465
Specific Gravity @60°F. (D287)	.881	.882	.884	.887
VISCOSITIES:				
@100°C., cSt. (D-445)	6.7	8.9	12.9	17.2
@40°C., cSt. (D-445)	31.1	45.3	68.1	96.2
Viscosity Index (D-2270)	181	181	193	196
Flash Point, COC, °C (D-92)	245	251	260	264
Pour Point, °C (D-97)	-24	-21	-20	-18
Copper Corrosion 3hr @ 100°C (D-130)	1A	1A	1A	1A
Acid Number (D-974)	1.1	1.1	1.1	1.1
4-Ball Wear, mm (D-4172)	.40	.40	.40	.40
4-Ball EP Weld Point (kg)	160	160	160	160
4-Ball EP Load Wear Index	47	47	47	47
FZG Test (DIN 51354)	11	11	11	11
Demulsibility (D-2711)	40/40/0	40/40/0	40/40/0	40/40/0
Foam Sequence I, II, III (D-892)	0 Foam	0 Foam	0 Foam	0 Foam
Rust Prevention (D-665 A & B)	Pass	Pass	Pass	Pass
Dielectric Strength, kV (D-877)	>40	>40	>40	>40
Oxidation RPVOT (D-2272) Minutes	100	100	100	100
RLI Product Item #	77420	77430	77440	77450

Hydro Safe®’s Products have been tested by the USDA to meet the biobased content guidelines for BioPreferred Procurement by the U.S. Federal Agencies. The Biobased Content Guidelines are listed in law H.R. 2646 Section 9001